



A = TO INTAKE MANIFOLD
 B = TO FLAME ARRESTOR

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		809995	COVER-ROCKER	1	(STARBOARD)-(WITH OIL FILL H	4
1		809996	COVER-ROCKER	1	(PORT)-(W/O OIL FILL HOLE)	4
2	36	18710	CAP-OIL FILL	1		4
3	10	17344	SCREW	8		4
4	27	17467	GASKET-ROCKER COVER	2		2,4
5		807688T	TUBE-OIL FILL	1	(IN-LINE)	
6		860374A	3 TUBE-OIL FILL	1	(REMOTE V-DRIVE)	
7	26	805622	GROMMET	1	(REMOTE V-DRIVE)	
8	25	52188	GROMMET	2		
9		97850	ELBOW (90 DEG.)	1		
10	32	807786	HOSE-BREATHER (TO FLAME AR	1		
11	21	861476	VALVE-PCV	1		1
12	32	861977	63 HOSE-PCV	1	(TO INTAKE MANIFOLD) (CUT TO	
13	54	815504105	CLAMP	2		
14		17339	PUSH ROD	16		4
15		824317	1 VALVE-EXHAUST	8	(STANDARD)	4
15		824318	1 VALVE-EXHAUST	AR	(.5MM O.S.)	
16		809992	VALVE-INTAKE	8	(STANDARD)	4
17	26	97664	1 SEAL-VALVE	16	(INTAKE AND EXHAUST)	2,4
18	24	48347	1 SPRING	16		4
19		48348	1 CAP	16		4
20	28	54797	1 KEY	32		4
21		35329	ARM KIT-ROCKER	16		4
22		35331	BALL UNIT	16		4
23	11	34516	NUT	16		4
24	938	803860T	HEAD ASSEMBLY-CYLINDER	2		4
25	16	34522	STUD	AR	(.003 O.S.)	4
25	16	34521	STUD	AR	(.013 O.S.)	4
26	27	75611	1 GASKET	2		2,4
27	10	11968	BOLT (7/16-14 X 1-3/4 IN.)	16		4
28	10	11967	1 BOLT (7/16-14 X 3 IN.)	4		4
29	10	11966	BOLT (7/16-14 X 3-3/4 IN.)	14		4
30		806815T	LIFTING EYE	1		4
31	10	98261	SCREW (3/8-16 X 3/4 IN.) - REAR	2		4
-	27	807670A96	GASKET SET-ENGINE OVERHAU	1		
-		863661A	1 MARINE LONG BLOCK ENGINE	1	(350)	
-		865108A01	MARINE LONGBLOCK ENGINE	1	(6.2L)(S/N-0L679130 and Below)	
-		865108A02	MARINE LONG BLOCK ENGINE	1	(6.2L)(S/N-0L679131 and Up)	